

C: Energy Conversion and Storage; Energy and Charge Transport

## Magnetic Electrodeposition of Hierarchical Cobalt Oxide Nanostructure from Spent Lithium-Ion Batteries: Its Application as Supercapacitor Electrode

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10 Oxide Nanostructure from Spent Lithium-Ion  
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3 **ABSTRACT:** In this study, electrodeposition of cobalt oxide ( $\text{Co}_3\text{O}_4$ ) from spent lithium-ion  
4 batteries is successfully enhanced by the magnetic field effect. In the presence of magnetic  
5 field, well-defined hierarchical  $\text{Co}_3\text{O}_4$  nanostructures with higher electroactive surface area is  
6 formed during electrodeposition process. Electrochemical analysis shows that the enhanced  
7  $\text{Co}_3\text{O}_4$  nanostructures exhibit excellent charge storage capabilities of  $1273 \text{ F g}^{-1}$  at  $1 \text{ A g}^{-1}$ ,  
8 approximately 4 times higher than the electrodeposited  $\text{Co}_3\text{O}_4$  that is formed without  
9 magnetic field effect. It also reveals the high cycling stability of enhanced  $\text{Co}_3\text{O}_4$   
10 nanostructures, with 96% capacitance retention at 5000 charge discharge cycles. The results  
11 manifest the enhancement of  $\text{Co}_3\text{O}_4$  recovery from spent lithium-ion batteries, which can be  
12 the potential electrode material for supercapacitors application.  
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## 27 INTRODUCTION

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30 Cobalt oxide ( $\text{Co}_3\text{O}_4$ ) has been widely investigated as the electrode material for  
31 supercapacitors due to its high conductivity and multiple oxidation states which lead to high  
32 redox activity for pseudocapacitance.<sup>1-3</sup> More importantly, it was reported to possess  
33 extremely high theoretical specific capacitance of up  $3560 \text{ F g}^{-1}$ ,<sup>4</sup> that attracts intense  
34 scientific interests. Nonetheless, its excellent potential as supercapacitors electrode must be  
35 balanced by the economical production of  $\text{Co}_3\text{O}_4$ . In 2018, cobalt metal from ores was traded  
36 at record-highest price of  $\text{USD } 80 \text{ kg}^{-1}$ , motivating the search for sustainable source of cobalt  
37 metal. In this context, cobalt recovery from spent lithium-ion battery (LiB) is deemed as the  
38 economically feasible route. The main cathode material in a LiB commonly consists of  
39  $\text{LiCoO}_2$  powder and the cobalt content in a LiB is in the range of 5-20 wt%,<sup>5</sup> depending on  
40 the manufacturing process. Therefore, it is economically unwise to dispose the spent LiB  
41 without recovery of these precious metals.  
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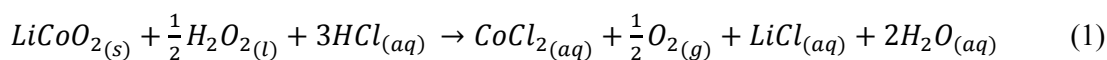
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3 The current technology of metal recovery from LiB can be divided into pyrometallurgical  
4 and hydrometallurgical processes. Pyrometallurgical process involves selective volatilization  
5 of scrapped battery at elevated temperature followed by condensation for metal recovery. It is  
6 commonly being used in battery recycling process due to its simplicity, however, at the cost  
7 of environment pollution as toxic gases are emitted. On the other hand, hydrometallurgical  
8 process offers an environmental benign approach to recover metal from spent battery, where  
9 electrodes from battery are dissolved in concentrated acids, followed by recovery through  
10 precipitation, extraction or electrodeposition.<sup>6</sup> Out of these, electrodeposition process has  
11 been proven as the viable process to recover cobalt as the conductive film on the electrode.  
12 The first report on the electrodeposition process to recover cobalt from spent lithium-ion  
13 batteries was reported by Freitas et al.<sup>7</sup> The nucleation mechanism during cobalt  
14 electrodeposition depends strongly on the solution composition, pH and applied potential etc.,  
15 in which different structural morphology can be produced with different nucleation  
16 mechanisms, namely instantaneous or progressive growth.<sup>8-12</sup> The supercapacitive behavior  
17 of electrodeposited cobalt film recycled from LiB was reported by Garcia et al., to show  
18 specific capacitance of 601 F g<sup>-1</sup>.<sup>13</sup> Though various studies had been also reported on the  
19 supercapacitive behavior of recovered cobalt from spent lithium-ion batteries,<sup>14-15</sup> none of  
20 them could achieve the capacitance values that are close to the theoretical capacitance value  
21 of Co<sub>3</sub>O<sub>4</sub>.

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24 The current work is motivated by the ferromagnetic properties of cobalt, where magnetic  
25 field is applied during electrodeposition in order to achieve controlled morphology of the  
26 deposited film. It has been proven that the Lorentz force between magnetic field and electric  
27 field, could cause the magnetohydrodynamic phenomenon to enhance the electrodeposition  
28 process.<sup>16-18</sup> This force is strongly depending on the direction which it is dominated when the  
29 magnetic field perpendicular to the working electrode.<sup>19</sup> To the best of our knowledge, there  
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3 is no report on the capacitive study of electrodeposited cobalt under magnetic field. The  
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5 current work reports on the structural and electrochemical studies of electrodeposited cobalt  
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7 from spent LiB, under magnetic field.  
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## 10 11 **EXPERIMENTAL SECTION**

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13 **Leaching solution preparation.** Fully discharged Samsung 3.7 V LiB was physically  
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15 dismantled and separated. The cathode powder was washed with deionized water at 50 °C to  
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17 remove the impurities, followed by drying at 80 °C for 24 h. The dried cathode powder (10 g)  
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19 was dissolved in the leaching solution (470 mL of 3 M HCl and 30 mL of H<sub>2</sub>O<sub>2</sub>) and then  
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21 stirred at 80 °C for 2 h (Equation 1). The leaching solution was adjusted to pH 5 using NaOH  
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23 solution, used for the electrodeposition process.  
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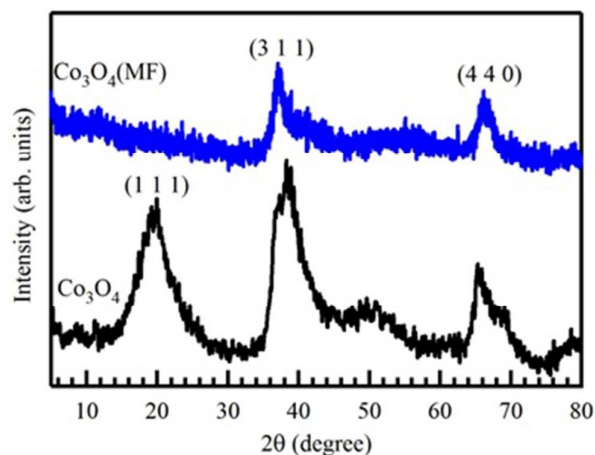
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33 **Magnetic electrodeposition.** Three-electrode system was setup for the electrodeposition  
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35 of cobalt from the leaching solution. Nickel foam as the working electrode was used as the  
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37 substrate for electrodeposition, Pt wire was used as the counter electrode, Ag/AgCl was used  
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39 as the reference electrode and a potentiostat (AUTOLAB PGSTAT 101) was used as the  
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41 power supply. The electrodeposition process was performed by using chronoamperometry  
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43 under constant voltage of -1.0 V for 20 s. A constant magnetic field of 4.41 T was applied  
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45 perpendicular to the working electrode surface during the electrodeposition process,<sup>20</sup> by  
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47 placing two arc magnets (MAGCRAFT) with opposite poles next to the electrochemical cell.  
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49 The electrodeposited cobalt films are denoted as Co<sub>3</sub>O<sub>4</sub> and Co<sub>3</sub>O<sub>4</sub>(MF), in the absence and  
50  
51 presence of magnetic field, respectively. The deposited active materials on the nickel foam in  
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53 case of Co<sub>3</sub>O<sub>4</sub> and Co<sub>3</sub>O<sub>4</sub>(MF) were 0.6 and 1.2 mg, respectively.  
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3       **Structural studies.** The crystalline phase was investigated using a X-Ray Diffractometer  
4 (Rigaku Miniflex II), equipped with an automatic divergent slit. Diffraction patterns were  
5 obtained using Cu-K $\alpha$  radiation ( $\lambda = 0.15418$  nm) and a graphite monochromator. The  
6 sample morphology was investigated by a field emission scanning microscope (JEOL JSM-  
7 7800 F) operated at 30.0 kV and a high resolution transmission electron microscope (Philips  
8 Tecnai F20) operated at 200 keV.  
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18       **Electrochemical studies.** Electrochemical studies were performed in three-electrode  
19 system, by an AUTOLAB PGSTAT101 potentiostat/galvanostat with frequency response  
20 analyzer. Cyclic voltammetry (CV) and galvanostatic charge/discharge (CDC) tests were  
21 performed in the potential range between 0 and 0.4 V vs. Ag/AgCl (as a reference electrode)  
22 in 5 M KOH and Pt wire as a counter electrode. Electrochemical impedance spectroscopy  
23 (EIS) data were collected from 100 kHz to 10 mHz, at open circuit potential (OCP) with a.c.  
24 amplitude of 10 mV.  
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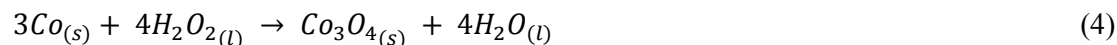
## 35       **RESULTS AND DISCUSSION**

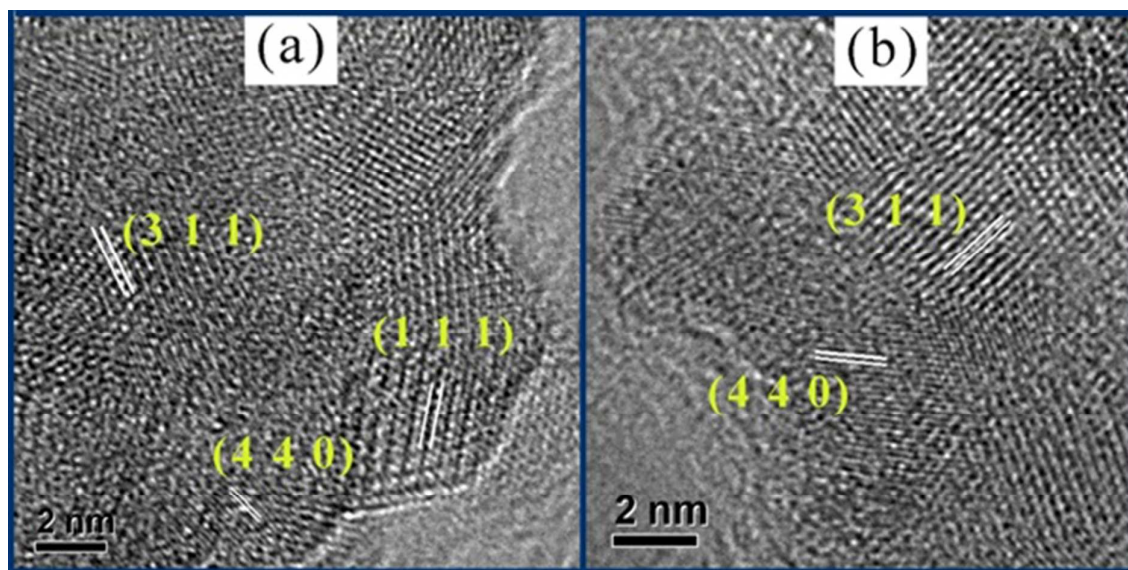
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38       **Structural and morphological analyses.** Figure 1 shows the X-ray diffraction patterns for  
39 electrodeposited Co<sub>3</sub>O<sub>4</sub> and Co<sub>3</sub>O<sub>4</sub>(MF). It can be seen that the electrodeposited Co<sub>3</sub>O<sub>4</sub>  
40 exhibits diffraction peaks at 19.4°, 38.25°, and 66.5°, which are corresponding to the (1 1 1),  
41 (3 1 1) and (4 4 0) planes of Co<sub>3</sub>O<sub>4</sub> cubic structure (COD, 9005887). Under magnetic field  
42 effect, the (1 1 1) plane of Co<sub>3</sub>O<sub>4</sub>(MF) is absent and it is deduced that the Co<sub>3</sub>O<sub>4</sub>(MF) crystal  
43 (3 1 1) and (4 4 0) planes are in the energetically favourable directions of magnetization,  
44 therefore enhancing the crystal growth along these directions, as reported by other studies.<sup>16</sup>  
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54       <sup>21</sup> The crystallite size of the samples was calculated by Scherrer Equation<sup>22</sup> and it is found  
55 that Co<sub>3</sub>O<sub>4</sub>(MF) and Co<sub>3</sub>O<sub>4</sub> have small crystallite size of 3.2 and 1.6 nm, respectively.  
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**Figure 1.** XRD patterns of  $\text{Co}_3\text{O}_4$  and  $\text{Co}_3\text{O}_4(\text{MF})$ .

The missing (1 1 1) plane in  $\text{Co}_3\text{O}_4(\text{MF})$  can also be observed from HRTEM image (Figure 2). The formation of  $\text{Co}_3\text{O}_4$  in this work is in contrary with the previous studies that reported the formation of  $\text{Co}(\text{OH})_2$  during electrodeposition process.<sup>7, 14, 23</sup> We attribute such phenomenon to the electrochemical reduction of  $\text{Co}(\text{OH})_2$  (Equations 2 and 3) into metallic Co, followed by its oxidation into  $\text{Co}_3\text{O}_4$  in the presence of oxidizing agent  $\text{H}_2\text{O}_2$  in the electrolyte (Equation 4).<sup>23</sup> Short electrodeposition time (20 s) was applied in this work, forming thin layer of Co structure that oxidized rapidly into  $\text{Co}_3\text{O}_4$  after the electrodeposition process stopped.

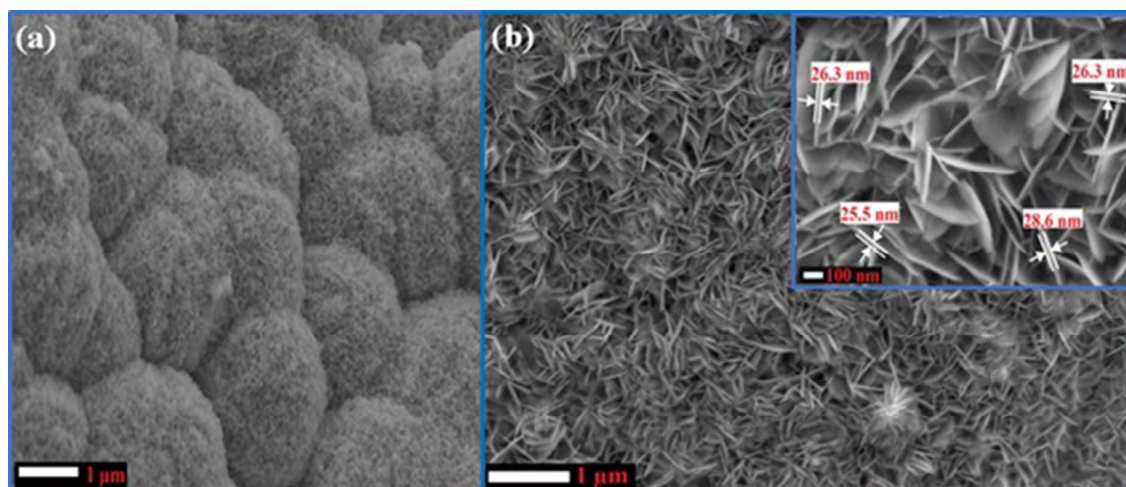




**Figure 2.** HRTEM of (a)  $\text{Co}_3\text{O}_4$  and (b)  $\text{Co}_3\text{O}_4(\text{MF})$ .

The  $\text{Co}_3\text{O}_4$  structures were further investigated by FESEM analyses as shown in Figure 3.  $\text{Co}_3\text{O}_4$  exhibits agglomerated sheet-like structure, while  $\text{Co}_3\text{O}_4(\text{MF})$  shows well-defined hierarchical nanosheets structure in which sheet thickness in the range of 25 - 28 nm (as shown in the inset). Such well-defined hierarchical structures of  $\text{Co}_3\text{O}_4(\text{MF})$  facilitates ions diffusion within structure and allows maximum ions adsorption for charge storage purpose.<sup>24</sup> The  $\text{Co}_3\text{O}_4(\text{MF})$  formation can be understood from the proposed mechanism as Figure S1. The electrodeposition begins with the nucleation of  $\text{Co}(\text{OH})_2$  particles, followed by the electrochemical reduction to form metallic cobalt that aggregates to form the sheet-like structure. As the electrodeposition is a random process, the sheet-like structure of cobalt agglomerates into uncontrolled morphology. In the presence of magnetic field, the aggregation of cobalt occurs in the controlled morphology due to the ferromagnetic properties of cobalt. Such uniaxial aggregation produces the hierarchical nanostructures and it is rapidly oxidized into  $\text{Co}_3\text{O}_4$  in the presence of  $\text{H}_2\text{O}_2$ .





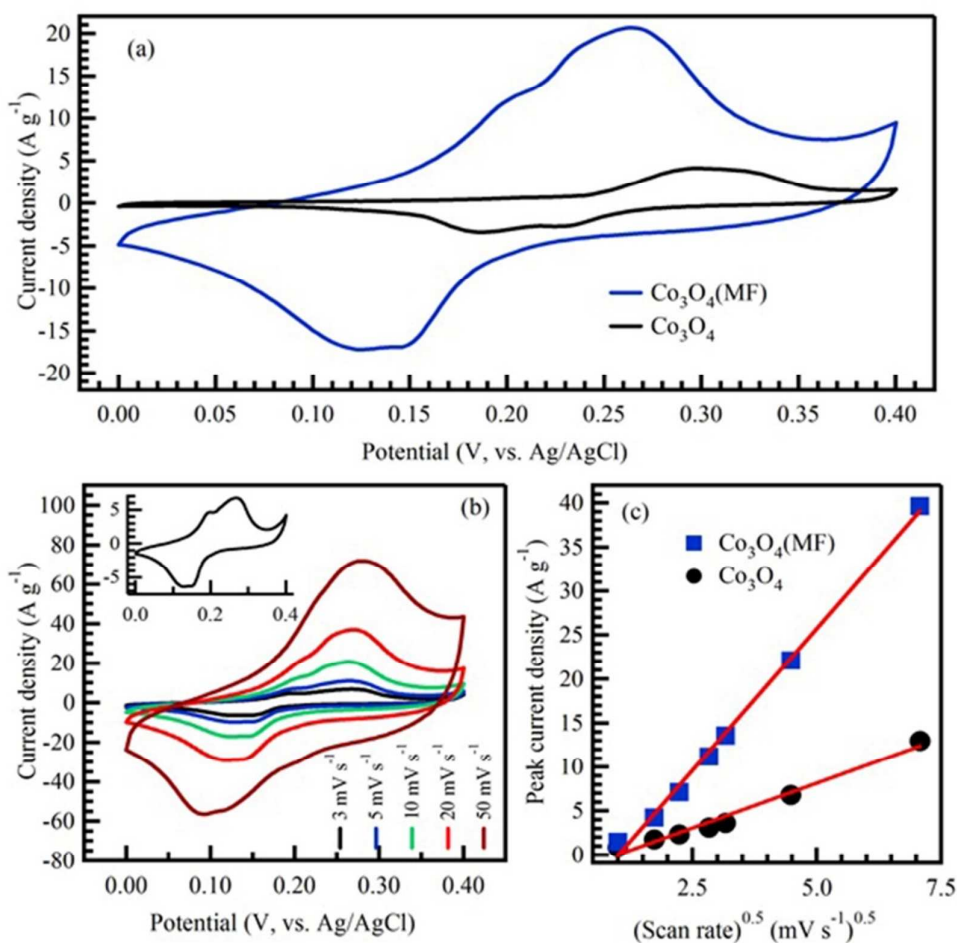
**Figure 3.** FESEM images of (a)  $\text{Co}_3\text{O}_4$  and (b)  $\text{Co}_3\text{O}_4(\text{MF})$ , inset shows the  $\text{Co}_3\text{O}_4$  sheets thickness.

**Electrochemical studies.** Figure 4(a) shows the cyclic voltammograms (CV) of  $\text{Co}_3\text{O}_4$  and  $\text{Co}_3\text{O}_4(\text{MF})$  electrodes. Both CV curves show two reversible redox peaks; first redox peak (O1/R1) at 0.27/0.19 V for  $\text{Co}_3\text{O}_4$  and 0.2/0.12 V for  $\text{Co}_3\text{O}_4(\text{MF})$ , which can be correlated to redox reaction of  $\text{Co}^{2+}/\text{Co}^{3+}$  (Equation 5). Second peak (O2/R2) at 0.31/0.23 V for  $\text{Co}_3\text{O}_4$  and 0.26/0.14 V for  $\text{Co}_3\text{O}_4(\text{MF})$ , which can be correlated to redox reaction of  $\text{Co}^{3+}/\text{Co}^{4+}$  (Equation 6).<sup>25</sup> It is worth noting that the CV curve of  $\text{Co}_3\text{O}_4(\text{MF})$  electrode possesses significant higher area under the curve, as compared to that of  $\text{Co}_3\text{O}_4$  electrode. This indicates that higher charge accumulated at  $\text{Co}_3\text{O}_4(\text{MF})$  electrode surface during the potential cycling process.



The  $\text{Co}_3\text{O}_4(\text{MF})$  was further investigated by CV at different scan rates as shown in Figure 4(b) with inset to show the obvious redox peaks at lower scan rate ( $3 \text{ mV s}^{-1}$ ). The CV curves show that redox current is increasing at higher scan rate, predominantly due to faster ions diffusion to the electrode surface.<sup>26-27</sup> The relationship between redox current and scan rate is

summarized as Figure 4(c) where linear relationship can be established between redox current and square root of scan rate. It implies that the redox reaction is dominated by OH<sup>-</sup> diffusion process.



**Figure 4.** Cyclic voltammetry curves at (a) 10 mV s<sup>-1</sup> of Co<sub>3</sub>O<sub>4</sub> and Co<sub>3</sub>O<sub>4</sub>(MF), (b) different scan rates of Co<sub>3</sub>O<sub>4</sub>(MF): inset shows CV at 3 mV s<sup>-1</sup>, and (c) peak current density versus square root of scan rate of Co<sub>3</sub>O<sub>4</sub> and Co<sub>3</sub>O<sub>4</sub>(MF).

The diffusion coefficient ( $D$ ) values of Co<sub>3</sub>O<sub>4</sub> and Co<sub>3</sub>O<sub>4</sub>(MF) were calculated by Randles-Sevcik Equation as Equation (7).

$$i_p = 2.69 \times 10^5 n^{3/2} S_A D^{1/2} C v^{1/2} \quad (7)$$

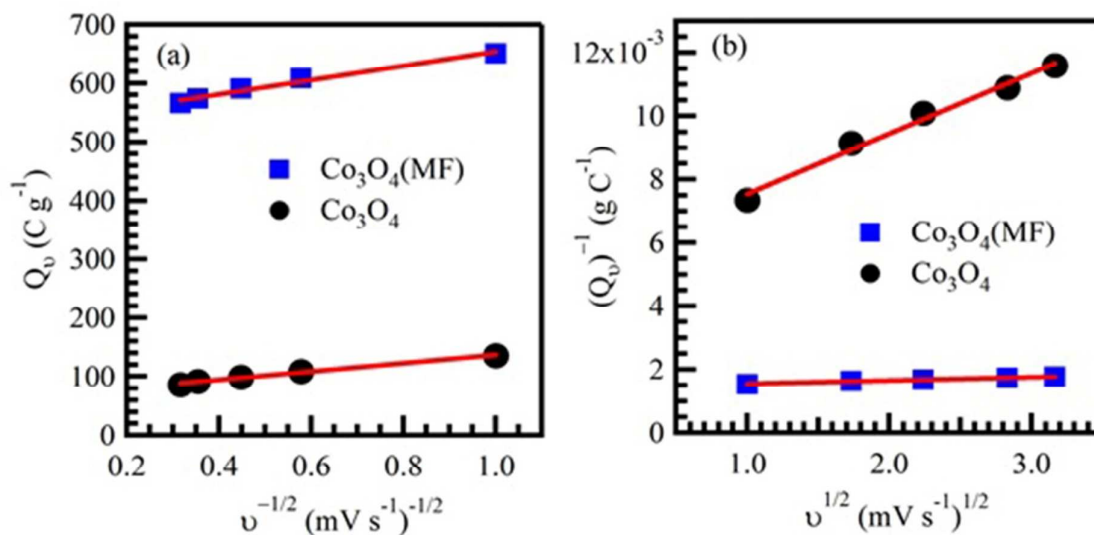
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3 where,  $i_p$  is the peak current (A),  $n$  is the number of electrons in the redox reaction,  $S_A$  is the  
4 electroactive surface area ( $\text{cm}^2$ ),  $v$  is the scan rate ( $\text{V s}^{-1}$ ) and  $C$  is the concentration of the  
5 electroactive species ( $\text{g cm}^{-3}$ ) at the electrode. It can be seen that  $S_A$  plays an important role in  
6 the calculation of  $D$  values. Since the electrodes in this work were produced by  
7 electrodeposition process and it is impossible to accurately measure the  $S_A$  values, thus the  
8 ratio of  $S_A$  for  $\text{Co}_3\text{O}_4$  and  $\text{Co}_3\text{O}_4(\text{MF})$  were calculated by using the data obtained from EIS  
9 findings (Refer Supplementary Info for detailed  $S_A$  ratio calculation). According to the  $S_A$   
10 ratio, the  $S_A$  for  $\text{Co}_3\text{O}_4(\text{MF})$  is about 2.3 times higher than that for  $\text{Co}_3\text{O}_4$ . The  $S_A$  ratio was  
11 later used in the calculation of  $D$  ratio, by comparing the slope of curves in Figure 4(c) (Refer  
12 Supplementary Info for detailed  $D$  ratio calculation). It was found that the  $D$  value for  
13  $\text{Co}_3\text{O}_4(\text{MF})$  is about 8 times higher than that for  $\text{Co}_3\text{O}_4$ . Both enhanced  $S_A$  and  $D$  values for  
14  $\text{Co}_3\text{O}_4(\text{MF})$  electrodes can be associated to the well-defined hierarchical nanostructures of  
15  $\text{Co}_3\text{O}_4(\text{MF})$ , which facilitates ions diffusion. Apart from that, the absence of (1 1 1) plane in  
16  $\text{Co}_3\text{O}_4(\text{MF})$  also indicates the dominance of other crystal planes, which will result in more  
17 cobalt atoms on the surface of  $\text{Co}_3\text{O}_4(\text{MF})$  crystals as only 1.875  $\text{Co}^{2+}$  are present in the (1 1  
18 1) plane. This is also consistent with other study to report on the enhancement of the  
19 electrochemical performance of  $\text{Co}_3\text{O}_4$  by suppression of (1 1 1) plane.<sup>28</sup>

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22 The kinetics of charge storage in  $\text{Co}_3\text{O}_4$  and  $\text{Co}_3\text{O}_4(\text{MF})$  electrodes were studied by  
23 Trasatti's analysis. The total stored charge in an electrode can be divided into three fractions:  
24 the faradaic contribution from the slow ions insertion process limited by solid-state ion  
25 diffusion, the faradaic contribution from the fast charge-transfer process at surfaces or known  
26 as pseudocapacitance, and the nonfaradaic contribution from the fast electric double layer  
27 effect.<sup>29</sup> The former one is regarded as diffusive charge storage while the latter two are  
28 known as capacitive charge storage. In Trasatti's analysis, the charge storage processes can  
29 be represented by the following Equations:<sup>30-32</sup>

$$Q_{(v)} = Q_C + \alpha v^{-1/2} \quad (8)$$

$$1/Q_{(v)} = 1/Q_T + \alpha v^{1/2} \quad (9)$$

where  $Q_{(v)}$  is the total measured voltammetric charge,  $Q_C$  is the capacitive charge (from both double layer and pseudocapacitive processes),  $Q_T$  is the total amount of stored charge,  $\alpha$  is a constant and  $v$  represents the scan rate. In Equation (8), the diffusive charge storage can be excluded as  $v$  approaches infinite, therefore extrapolating the plot of  $Q_{(v)}$  vs  $v^{-1/2}$  (Figure 5(a)) gives the capacitive charge storage ( $Q_C$ ) at intercept. In Equation (9), as the  $v$  approaching 0, the electrochemical reaction time-scale is long enough to allow ions to access to all sites in electrode and the extrapolation of  $1/Q_{(v)}$  vs  $v^{1/2}$  (Figure 5(b)) allows the calculation of  $Q_T$  at intercept. The diffusive charge storage ( $Q_D$ ) can be obtained from the difference between  $Q_T$  and  $Q_C$ . Table 1 summarizes the contribution of capacitive charge storage ( $Q_C$ ) in  $\text{Co}_3\text{O}_4$  and  $\text{Co}_3\text{O}_4(\text{MF})$ . It is worth mentioning that higher % $Q_C$  (74.64%) can be found in  $\text{Co}_3\text{O}_4(\text{MF})$  electrode. This can be explained by the higher  $S_A$  that contributes to higher double layer capacitance and faster ions diffusion and redox reaction that contribute to higher pseudocapacitance in  $\text{Co}_3\text{O}_4(\text{MF})$ .

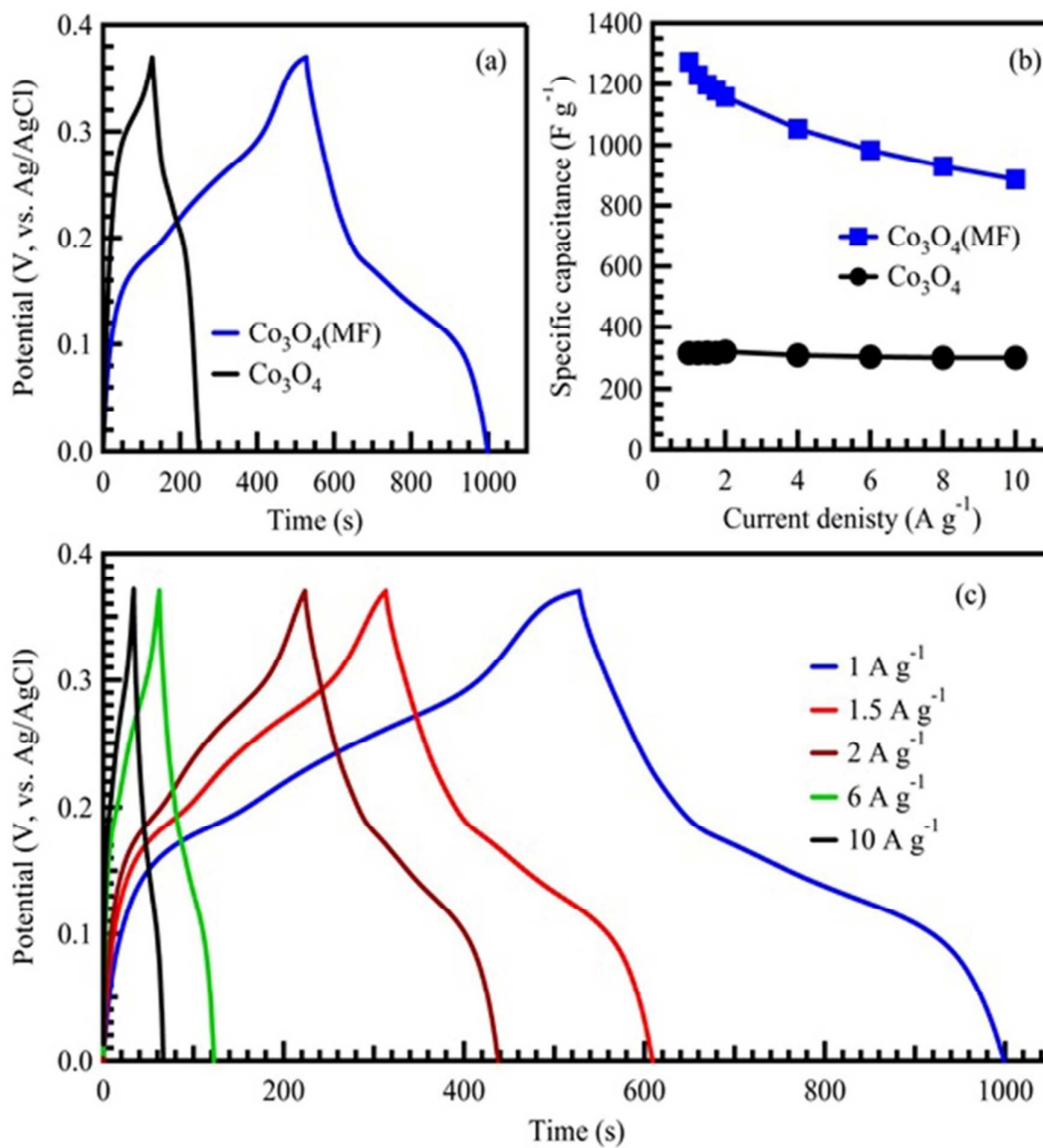


**Figure 5.** Dependence of (a)  $Q_{(v)}$  on  $v^{-1/2}$  and (b)  $1/Q_{(v)}$  on  $v^{1/2}$  for  $\text{Co}_3\text{O}_4$  and  $\text{Co}_3\text{O}_4(\text{MF})$ .

Table 1. Total charge ( $Q_T$ ), capacitive charge ( $Q_C$ ), and capacitive charge contribution % $Q_C$  for  $Co_3O_4$  and  $Co_3O_4(MF)$ .

Material	$Q_T$ (C g <sup>-1</sup> )	$Q_C$ (C g <sup>-1</sup> )	% $Q_C$
$Co_3O_4$	178.57	66.27	37.11
$Co_3O_4(MF)$	714.28	533.16	74.64

The electrode performance was further investigated by galvanostatic charge/discharge (CDC) to simulate the practical supercapacitors application (Figure 6(a)). It can be seen that both  $Co_3O_4$  and  $Co_3O_4(MF)$  electrodes exhibit linear (EDLC) CDC curves with two shoulders (pseudocapacitance). As CV findings, the pseudocapacitance of  $Co_3O_4$  and  $Co_3O_4(MF)$  electrode arise from the redox reaction of  $Co^{2+}/Co^{3+}$  and  $Co^{3+}/Co^{4+}$ . Both  $Co_3O_4$  and  $Co_3O_4(MF)$  do not exhibit significant  $iR$  drop at CDC curves, implying good electrode conductivity. However, it is pronounced that  $Co_3O_4(MF)$  electrode possesses longer discharge curve, as compared to that of  $Co_3O_4$  electrode, indicating large specific capacitance of  $Co_3O_4(MF)$  electrode. The specific capacitance values were computed<sup>33</sup> and summarized in Figure 6(b). The highest specific capacitance of 1273 F g<sup>-1</sup> is attained on  $Co_3O_4(MF)$  electrode at 1 A g<sup>-1</sup>, approximately 4 times higher than that on  $Co_3O_4$  electrode (315 F g<sup>-1</sup>). Such enhancement is parallel to the CV findings where higher redox current can be found in  $Co_3O_4(MF)$  electrode. In addition,  $Co_3O_4(MF)$  electrode also demonstrates high rate capability by showing identical CDC curves at different current densities (Figure 6(c)). The obtained capacitance is compared with those reported values of cobalt oxide prepared by other methods as listed in Table 2.



**Figure 6.** (a) Galvanostatic charge/discharge curves at  $1 \text{ A g}^{-1}$ , (b) specific capacitance as a function of current density for  $\text{Co}_3\text{O}_4$  and  $\text{Co}_3\text{O}_4(\text{MF})$  and (c) charge/discharge curves at different current densities of  $\text{Co}_3\text{O}_4(\text{MF})$ .

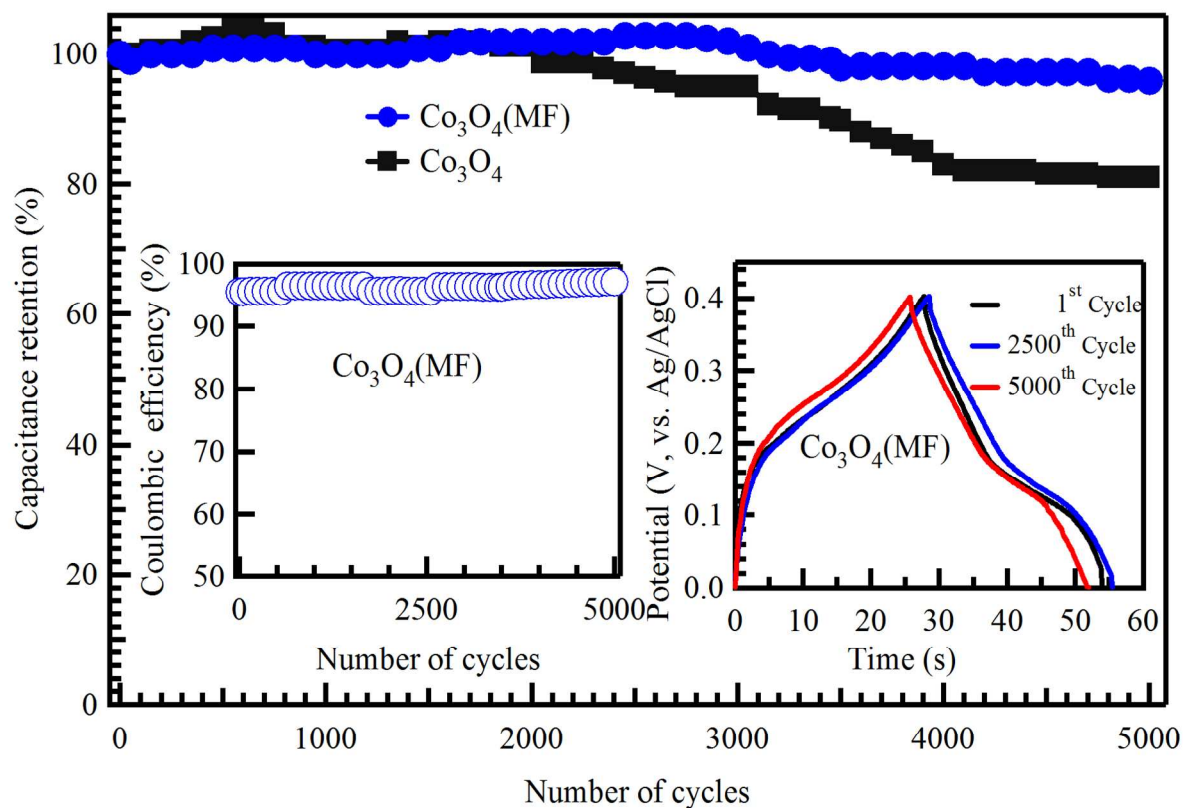
Table 2. Comparison of reported specific capacitance and stability with cobalt oxide prepared by other methods and precursors.

Method	Morphology	Specific capacitance (F g <sup>-1</sup> )		Stability (%)	Ref.
		CDC	CV		
Conventional reflux and microwave-assisted	Co <sub>3</sub> O <sub>4</sub> nanowires	336.0 @ 1 A g <sup>-1</sup>	355.0 @ 5 mV s <sup>-1</sup>	99.1 @ 400 cycles	<a href="#">34</a>
Hydrothermal	Nanoparticles of Co <sub>3</sub> O <sub>4</sub> /graphene	545.0 @ 0.5 A g <sup>-1</sup>	---	82.4 @ 1000 cycles	<a href="#">34</a>
	Nanocubes of Co <sub>3</sub> O <sub>4</sub>	---	430.6 @ 10 mV s <sup>-1</sup>	85.0 @ 1000 cycles	<a href="#">35</a>
Low temperature solution process	Nanoparticles of Co <sub>3</sub> O <sub>4</sub>	---	304.0 @ 5 mV s <sup>-1</sup>	88.6 @ 1000 cycles	<a href="#">36</a>
Citrate-gel	Co <sub>3</sub> O <sub>4</sub> nanoparticles are embedded in SiO <sub>2</sub> matrix	679.0 @ 1 A g <sup>-1</sup>	1143.0 @ 2.5 mV s <sup>-1</sup>	92.0 @ 900 cycles	<a href="#">37</a>
Electrophoretic deposition	Carbon nanotube/Co <sub>3</sub> O <sub>4</sub> nanocomposites	705.0 @ 3 A g <sup>-1</sup>	---	125.0 @ 10000 cycles	<a href="#">38</a>
Modified sol-gel	Ultrafine Co <sub>3</sub> O <sub>4</sub> nanocrystals	742.3 @ 0.5 A g <sup>-1</sup>	---	86.2 @ 2000 cycles	<a href="#">39</a>
Facile one-step hydrothermal strategy	Large-scale Co <sub>3</sub> O <sub>4</sub> nanoparticles	928.0 @ 1.2 A g <sup>-1</sup>	---	93.0 @ 2200 cycles	<a href="#">40</a>

Electrochemical recycling	Amorphous particles of $\text{Co}_3\text{O}_4$	---	31.2 @ 1 mV s <sup>-1</sup>	---	<a href="#">14</a>
	Agglomerated crystals of $\text{Co}_3\text{O}_4$	---	13.0 @ 1 mV s <sup>-1</sup>	---	<a href="#">15</a>
Hydrothermal	3D flower like of CoS	409.3 @ 1 A g <sup>-1</sup>	698.3 @ 5 mV s <sup>-1</sup>	95.0 @ 1000 cycles	<a href="#">41</a>
Electrochemical recycling	High porosity sheets like of $\text{Co}(\text{OH})_2$	601.0 @ 0.23 mA cm <sup>-2</sup>	625.0 @ 50 mV s <sup>-1</sup>	---	<a href="#">4</a>
Hydrothermal	$\text{Co}_3\text{O}_4$ cube-like	---	833.0 @ 50 mV s <sup>-1</sup>	---	<a href="#">42</a>
Heat treatment	Amorphous particles of $\text{LiCoO}_2$	730.0 @ 1 A g <sup>-1</sup>	---	86.9 @ 4000 cycles	<a href="#">43</a>
<b>Magnetic electrodeposition</b>	<b>Hierarchical nanostructure of <math>\text{Co}_3\text{O}_4</math></b>	<b>1273.0 @ 1 A g<sup>-1</sup></b>	---	<b>96.0 @ 5000 cycles</b>	<b>This work</b>



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3 The long-term potential cycling stability was tested over 5000 CDC cycles for both  $\text{Co}_3\text{O}_4$  and  
4  $\text{Co}_3\text{O}_4(\text{MF})$  electrodes at high current density of  $10 \text{ A g}^{-1}$  as shown in Figure 7. Considering  
5 cobalt oxide as the pseudocapacitive material, potential cycling stability is often being  
6 compromised as the redox reaction could alter the electrode structure after long potential cycling  
7 process. Such common problem is observed at  $\text{Co}_3\text{O}_4$  electrode where capacitance retention  
8 drops after 2000 CDC cycles and only achieves 81% of capacitance retention after 5000 CDC  
9 cycles. On  $\text{Co}_3\text{O}_4(\text{MF})$  electrode, it is surprising that capacitance retention remains stable  
10 throughout the CDC cycles and high capacitance retention of 96% is achieved after 5000 CDC  
11 cycles. Representative CDC curves of the 1<sup>st</sup>, 2500<sup>th</sup> and 5000<sup>th</sup> cycles are shown in the inset of  
12 Figure 7. As compared in Table 2,  $\text{Co}_3\text{O}_4(\text{MF})$  shows the highest stability with longer cycling. In  
13 addition,  $\text{Co}_3\text{O}_4(\text{MF})$  electrode also exhibits high Coulombic efficiency of 97% (inset of Figure  
14 7), which is higher than that reported for  $\text{Co}_3\text{O}_4\text{-MnO}_2\text{-NiO}$  ternary hybrid 1D nanotube arrays  
15 (92%).<sup>44</sup> We attribute this observation to the facile ions diffusion within the well-defined  
16 hierarchical nanostructures of  $\text{Co}_3\text{O}_4(\text{MF})$ , therefore minimizes the blockage to internal structure,  
17 as shown in  $\text{Co}_3\text{O}_4$ .  
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**Figure 7.** Cycling stability for  $\text{Co}_3\text{O}_4$  and  $\text{Co}_3\text{O}_4(\text{MF})$ , inset show Coulombic efficiency and representative CDC cycles for  $\text{Co}_3\text{O}_4(\text{MF})$ .

Electrochemical impedance spectroscopy (EIS) was carried out to investigate the charge kinetic properties of the electrode in a frequency range from 0.1 Hz to 100 kHz at OCP. Figure 8(a) shows Nyquist plots of  $\text{Co}_3\text{O}_4$  and  $\text{Co}_3\text{O}_4(\text{MF})$  electrodes, with inset represents zoomed-in Nyquist plots at high-frequency region. The equivalent circuit is shown in Figure 8(b) as inset and all the fitting parameters are listed in Table S1. It shows that  $\text{Co}_3\text{O}_4(\text{MF})$  possesses lower  $ESR$  ( $0.18 \Omega$ ) and  $R_{CT}$  ( $0.05 \Omega$ ), as compared to that of  $\text{Co}_3\text{O}_4$  ( $ESR = 0.31 \Omega$ ;  $R_{CT} = 0.06 \Omega$ ). Low  $ESR$  in  $\text{Co}_3\text{O}_4(\text{MF})$  renders its application as high power supercapacitor as the power delivery is inversely proportional to the  $ESR$ . This is a result of the well-defined hierarchical

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3 nanosheets structure and high surface area of  $\text{Co}_3\text{O}_4(\text{MF})$  which enhance the transportation of  
4 redox species within the structure.<sup>45</sup> Bode plot in Figure 8(b) describes the relationship between  
5 phase angle and frequency which shows both  $\text{Co}_3\text{O}_4$  and  $\text{Co}_3\text{O}_4(\text{MF})$  electrodes exhibit a good  
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nanosheets structure and high surface area of  $\text{Co}_3\text{O}_4(\text{MF})$  which enhance the transportation of redox species within the structure.<sup>45</sup> Bode plot in Figure 8(b) describes the relationship between phase angle and frequency which shows both  $\text{Co}_3\text{O}_4$  and  $\text{Co}_3\text{O}_4(\text{MF})$  electrodes exhibit a good capacitive performance ( $84.2^\circ$  and  $75.4^\circ$ , respectively) as the ideal capacitor phase angle is at  $90^\circ$ .<sup>46</sup> The relaxation time ( $\tau$ ) was calculated using the following Equation:

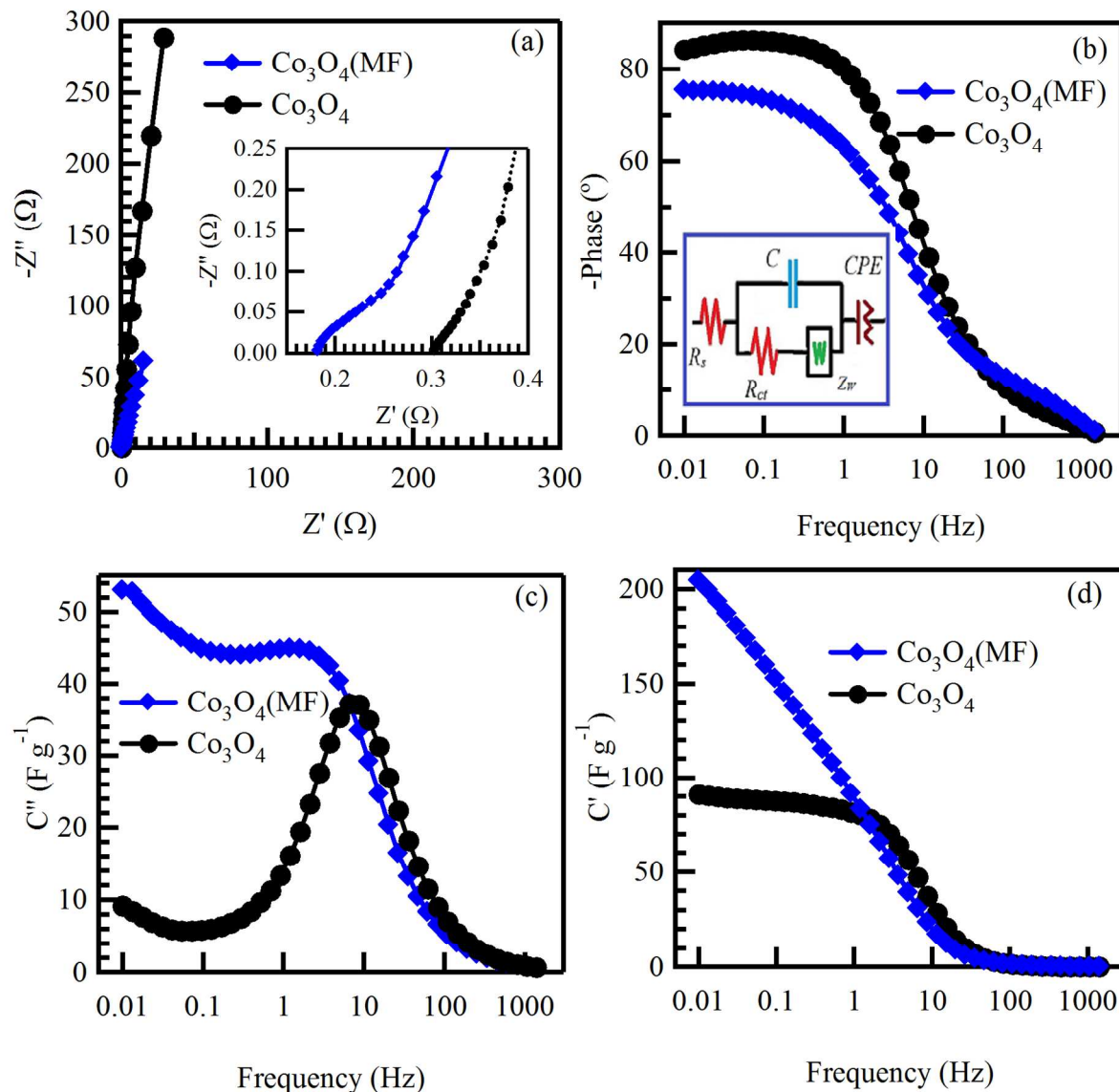
$$\tau = \frac{1}{f_o} \quad (10)$$

while ( $f_o$ ) is frequency at the phase angle of  $45^\circ$  and they were computed to be 0.47 and 0.20 s for  $\text{Co}_3\text{O}_4$  and  $\text{Co}_3\text{O}_4(\text{MF})$  electrodes, respectively. Shorter relaxation time indicates that  $\text{Co}_3\text{O}_4(\text{MF})$  electrode could switch more rapidly from resistive behavior to capacitive behavior. The real and the imaginary parts of capacitance were calculated and plotted as shown in Fig. 8(c) and (d) using the following Equations:

$$C'(\omega) = \frac{-Z''(\omega)}{\omega |Z(\omega)|^2 m} \quad (11)$$

$$C''(\omega) = \frac{Z'(\omega)}{\omega |Z(\omega)|^2 m} \quad (12)$$

where  $C'$  and  $C''$  are the capacitance real and imaginary parts and  $\omega = 2 \pi f$ , in order to study the dependence of specific capacitance on frequency. The total capacity of the sample is the sum of its  $C'$  and  $C''$  and it can be seen that  $\text{Co}_3\text{O}_4(\text{MF})$  electrode exhibits higher capacitance than  $\text{Co}_3\text{O}_4$  electrode at all frequency range, which is in agreement with CDC findings.



**Figure 8.** (a) Nyquist plots: the inset is zoomed view at high-frequency region, (b) Bode plots with equivalent circuit as inset, (c) real and (d) imaginary parts of the capacitance as functions of the frequency of  $\text{Co}_3\text{O}_4$  and  $\text{Co}_3\text{O}_4(\text{MF})$ .

## CONCLUSIONS

The effect of magnetic field on the electrodeposition of cobalt oxide from lithium-ion battery was studied. XRD and HRTEM show the absence of a crystal plane after applying the magnetic

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3 field as it is energetically not favorable directions of magnetization. The results reveal a change  
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5 in the surface morphology from agglomerated sheet-like structure to controlled morphology of  
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7 well-defined hierarchical nanostructure. Moreover, both diffusion coefficient ( $D$ ) and  
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9 electroactive surface area are increased in  $\text{Co}_3\text{O}_4(\text{MF})$  as a result of the morphology  
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11 enhancement.  $\text{Co}_3\text{O}_4(\text{MF})$  shows higher electrochemical performance in terms of specific  
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13 capacitance ( $1273 \text{ F g}^{-1}$ ) which is 4 times higher than  $\text{Co}_3\text{O}_4$  electrode which ( $315 \text{ F g}^{-1}$ ) as well  
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15 as higher capacitive charge storage ( $Q_C$ ). Besides the cyclic stability is found to be 96% after  
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17 5000 cycles. Finally, the impedance results also show lower equivalent series resistance ( $ESR$ ),  
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19 and charge transfer resistance ( $R_{CT}$ ) of  $\text{Co}_3\text{O}_4(\text{MF})$  than as compared to that of  $\text{Co}_3\text{O}_4$ .  
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50 Notes The authors declare no competing financial interest.  
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## ASSOCIATED CONTENT

Supporting Information Detailed materials characterization results (EDX mapping, BET, CV, and other electrochemical data). This material is available free of charge via the Internet at <http://pubs.acs.org/>.

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## TOC Graphic

